



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6210G02631-8G-5
Job Sheet 186348



Part No: RBW6210G02631-8G-5

Job Qty: 5 ea

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G02631-8G Rev.B IPP Rev. A 18.10.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/30/18	0.00	0.00	Start Up Machining-4		P.J. 18-12-24
120	CNC Vertical Machining	5 pcs		11/30/18	0.50	1.25	MORI NV5000-2		PS. 18-12-24
130	QC	5 pcs		11/30/18	0.00	0.00	QC2 Machining-5		DJ 18-12-24
140	Mill Conv	5 pcs		11/30/18	0.00	1.00	Mill Conv-2		
150	QC	5 pcs		11/30/18	0.00	0.00	QC2 Machining-5		
160	QC	5 pcs		11/30/18	0.00	0.00	QC8 Machining-5		BA 19-01-07
170	Packaging	5 pcs		11/30/18	0.00	0.00	Packaging3-2		
180	QC21-SA	5 Ea		11/30/18	0.00	0.00	QC21		

Part Op 120 - ***Cut blanks to 5.50" long*** 1 BLANK MAKES 6 PARTS*** 1-Machine as per folio FC 540 FOLIO REV: 21 JAN 10 2019

Descriptions: Block DWG REV: B 2-Deburr

140 - 1-Machine as per DWG. 2-Deburr

170 - IDENTIFY AND STOCK

* Cut blank to .750" Long PK

Job BOM

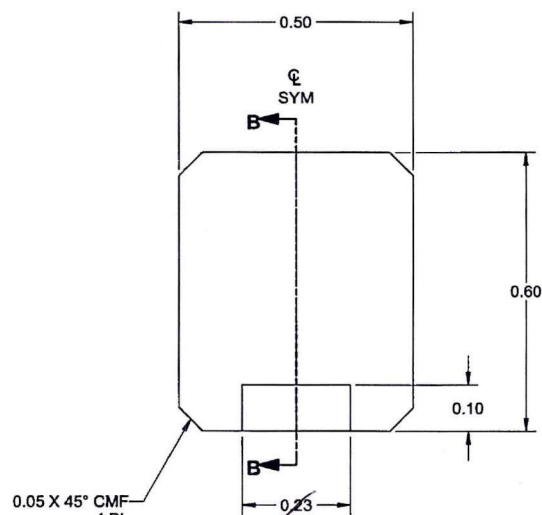
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X00.750	6061T6 Bar 0.500 X 0.750 1.750	2.2900 ft (456 ea) 0.0625 ea.	90-Start up Operation	5080899 5080897 ask Brian ?

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X00.750 750	2	18	0

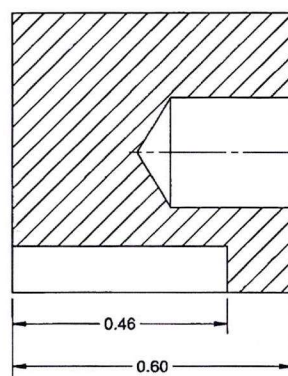
Part Specifications

Specifications could not be found.

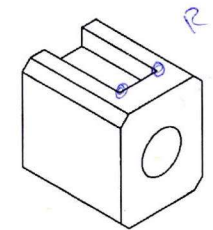
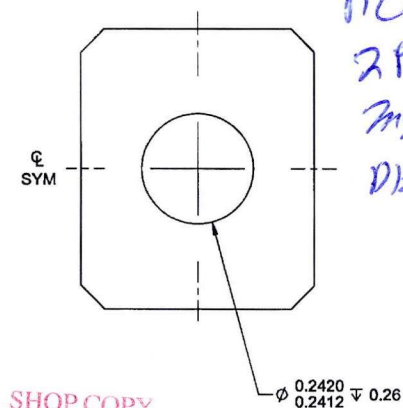


0.27 mLee
DBCG/18

RBW6210G02631-8G-5 BLOCK



SECTION B-B



RO.063"
2PL
mLee
DEC 12/18

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 186348 mLee
18-11-14

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RBW6210G02631-8G	SHEET 6 OF 10
APPROVED	WY	TITLE	SCALE
DATE	9/25/2018	M/R BLADE TRIM TAB BENDING GAUGE	NTS
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